

# SERVICE BULLETIN

651613-x, 651615-x-D, 651616-x Ram

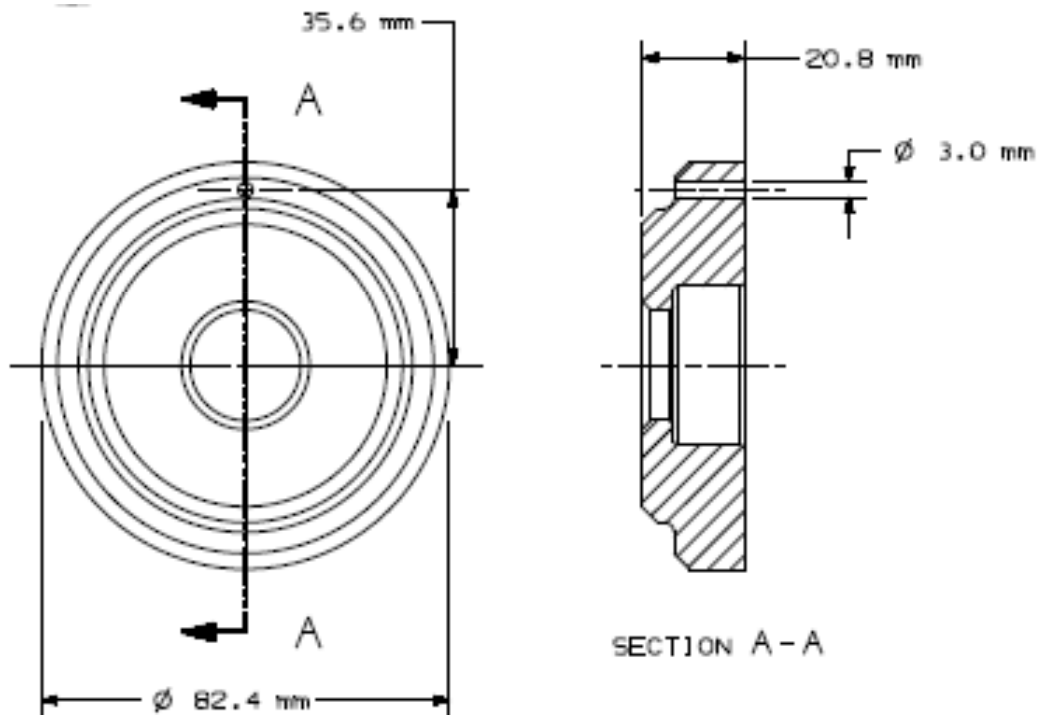
## Air Leakage Out the Control Valve Exhaust on Downstroke

RELEASED: 10-01-11  
REVISED: 1-10-12  
REV. 00  
BULLETIN: #1-11

Changes affect models manufactured after 10 August 2011 (S/N H1101-xxx)

Modifications were made to 94123 Back-up to insure that sufficient air pressure is able to actuate the 94005 Piston seal during the down stroke of the ram

A Ø 3 mm hole was added as shown in the illustration below to 94123 Back-up



PN: 97999-1477

INGERSOLL RAND COMPANY LTD

209 NORTH MAIN STREET – BRYAN, OHIO 43506

☎ (800) 495-0276 • FAX(800) 892-6276

www.ingersollrandproducts.com

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